

Product Information

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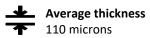


EXTRAREFLEX

Description Reflective, plotter cut heat seal material with polyester backing. Suitable for nylon or polyammide silicon treated textiles (eg. K-way, windbreakers, sport jackets, umbrellas, etc.) and also for leather.

> The material fulfils broadly all requirements set by EN ISO 20471 regulations.

- **Usage** Remove the protective layer before cutting.
 - Mirror cut the material
 - Weed the exceeding material
 - Place the material on the garment with its polyester backing
 - Heat apply for 5 seconds at the conditions shown on the right
 - Remove the carrier cold
 - Place a piece of silicon paper or Teflon over the print
 - Heat apply for 10 seconds at the conditions shown on the right
 - Remove the paper or Teflon cold





Suggested cutting settings

Blade: 60° Pressure: 60 gf Speed: 20 cm/sec



Transfer settings

5 seconds at 160°C (320°F) low pressure (2-3 bar) **Fixing**

10 seconds at 160°C (320°F) low pressure (2-3 bar)

Washing Wait at least 24 hours from application before washing. Washing resistance up to **30°C**, best inside-out. Do not use bleach or other aggressive chemical agents. Not suitable for dry cleaning. Not suitable for tumble dryer.

> The product is REACH compliant The product is Öko-Tex® Standard 100 Class I certified The product is VEGANOK certified







Washing temperature



Dry cleaning



Tumble dryer



All information here contained are based on our experience. N.B.

> We always recommend to perform a test before starting standard production. For best results we suggest to store the product away from sunlight, in vertical position and at temperatures between 18°C and 26°C



Management ISO 9001:2015 ISO 14001:2015



The product meets the Italian and EU regulations relating to its proper use, and to the (EU) regulation n. 1907/2006/EU REACH (Registration, Evaluation, Authorization and Restriction of Chemical substance).

This document can be subject to variations. Updated versions are available on our website www.siser.com.

For further information, please contact our Sales Office.



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