



# Product Information

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## P.S. SOFT


**Description** PU plotter cut heat seal material with adhesive polyester backing. The material is really thin with high penetration into the fibers. Very elastic and easy to apply, it is designed for highly stretchy textiles.

Suitable for cotton, polyester, performance wear, poly/cotton blends and spandex, not treated or dye sublimated.

- Usage**
- Mirror cut the material
  - Weed the exceeding material
  - Place the material on the garment with its polyester backing
  - Heat apply at the conditions shown on the right
  - Remove the carrier warm

 **Average thickness**  
85 microns

 **Suggested cutting settings**  
Blade: 45°  
Pressure: 70 g  
Speed: 20 cm/sec

 **Transfer settings**  
15 seconds at 155°C (310°F)  
medium pressure (3-4 bar)

**Washing** Wait at least **24 hours** from application before washing. Washing resistance up to **60°C**, best inside-out. Do not use bleach or other aggressive chemical agents. Not suitable for dry cleaning. Suitable for tumble dry, cotton cycle.

The product is REACH compliant  
The product is certified Öko-Tex® Standard 100 Class I  
The product is VEGANOK certified

Washing temperature



Dry cleaning



Tumble dryer



**N.B.** All information here contained are based on our experience. We recommend to perform a test before starting standard production. For best results we suggest to store the product away from sunlight and dust, in vertical position and at temperatures between 18°C and 26°C



Management System  
ISO 9001:2015  
ISO 14001:2015

www.tuv.com  
ID 9105027958



The product meets the Italian and EU regulations relating to its proper use, and to the (EU) regulation n. 1907/2006/EU REACH (Registration, Evaluation, Authorization and Restriction of Chemical substance).

This document can be subject to variations. Updated versions are available on our website [www.siser.com](http://www.siser.com)

For further information, please contact our Sales Office.

Siser s.r.l.  
Viale della Tecnica, 18  
36100 Vicenza - Italy

Tel. +39 0444.287960  
Fax +39 0444.287959  
info@siser.it - [www.siser.com](http://www.siser.com)

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